Model F and B 125 unit heaters require field assembly of the vent outlet. Using 17, #10 x 1/2" sheetmetal screws (16 in the plastic bag and the two screws used to hold the vent outlet pieces in place during shipping), carefully follow the illustrated instructions on page 2 to assemble the vent outlet.

**DANGER:** Failure to provide proper venting could result in death, serious injury, and/or property damage. The unit must be installed with a vent connection and proper vent to the outside of the building. Follow the instructions on page 2 and the venting instructions in the installation manual.

**SEE PAGE 2**
ASSEMBLY INSTRUCTIONS FOR VENT OUTLET -- Models F 125 and B 125

These instructions and illustrations show the vent outlet being assembled in the horizontal position. To assemble the vent outlet in the vertical position, follow the instructions reversing the positions of the flue collar assembly (Step 3) and the cover (Step 4).

1. Remove the two center screws (one on each side) that are holding the three flue outlet pieces in place during shipping. Use these screws and the 16 screws (#10x1/2" sheetmetal screws) in the plastic bag.

2. Attach the Flue Collar Support

- Position the support with the opening toward the back of the heater.
- Slide the flange on the front of the flue collar support under the draft hood (top of the heater).
- Fasten with five sheetmetal screws.

3. Attach the Flue Collar Assembly

- Position the flue collar assembly over the rear opening.
- Fasten with four sheetmetal screws.

**Installation NOTE:** For vertical vent outlet, reverse the positions of the flue collar assembly (Step 3) and the cover (Step 4).

4. Attach the Cover

- Position the flat cover.
- Fasten on the top and back with eight sheetmetal screws.

5. Installation of the vent outlet is complete. When the outlet is in the horizontal position, it is recommended that a 12-18” piece of straight pipe be connected to the flue pipe before installing an elbow. Follow the instructions in the installation manual for venting the heater.

The three pieces are:

<table>
<thead>
<tr>
<th>P/N</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>131992</td>
<td>Flue Collar Support</td>
</tr>
<tr>
<td>132765</td>
<td>Flue Collar Assembly</td>
</tr>
<tr>
<td>132764</td>
<td>Cover</td>
</tr>
</tbody>
</table>

Front Flange MUST slide under top of heater

Sheetmetal Screws (5)

Sheetmetal Screws (4)

Sheetmetal Screws (8)